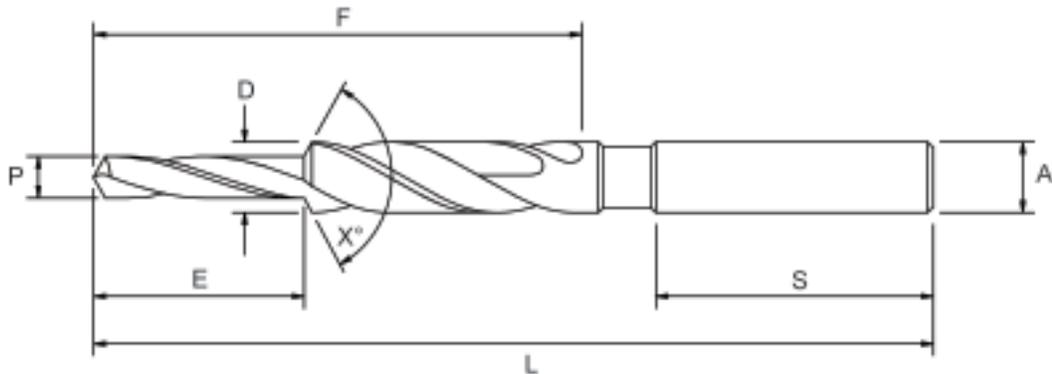


Brooke Cutting Tools USA is pleased to provide the following guide to ordering special drills.

### MULTIPLE DIAMETER DRILLS



When ordering, please specify whether the drills is to be step or subland type.

D = Diameter of large, fluted section.

P = Diameter small, fluted section.

A= Shank Diameter.

L = Overall Length.

F = Flute Length.

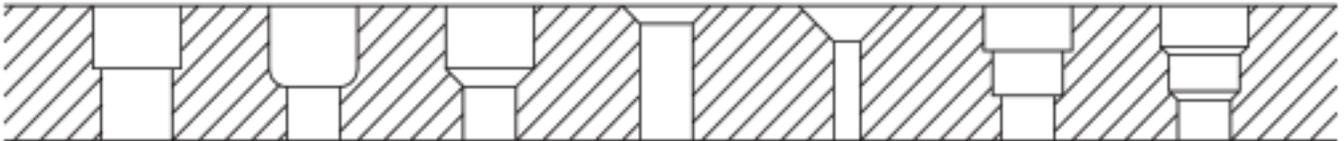
E = Length of Small Diameter. This is measure from the extreme point to the bottom corner of the step angle.

X=Included Angle of the step angle.

S = Shank Length

If you have any questions, please do not hesitate to contact us or call 800-621-4274. We look forward to working with you.

### Multiple Diameter Drill Styles



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